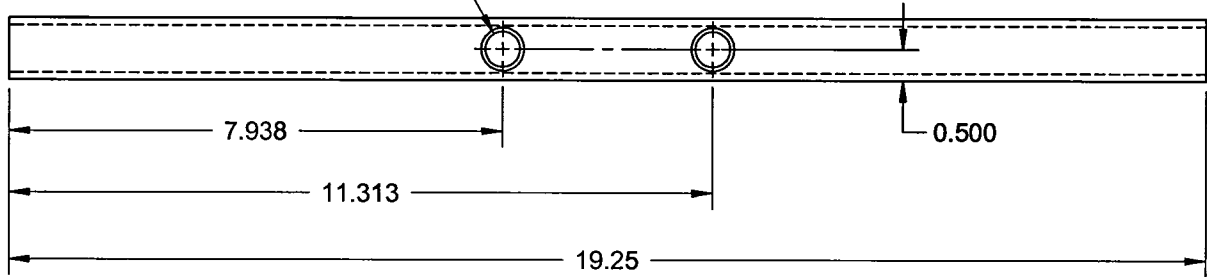
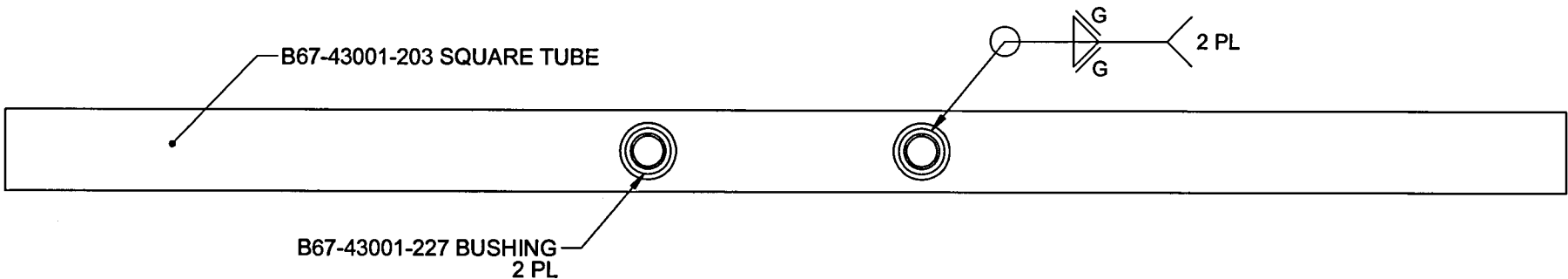


ITEM	QTY -203W	P/N	DESCRIPTION
	X	B67-43001-203W	SQUARE TUBE WELDMENT
1	1	B67-43001-203	SQUARE TUBE
2	2	B67-43001-227	BUSHING

$\triangle E$ $\phi 0.563$ THRU
 $\phi 0.693 \times 45^\circ$ CHAMFER
TYP, BOTH SIDES
2 PL



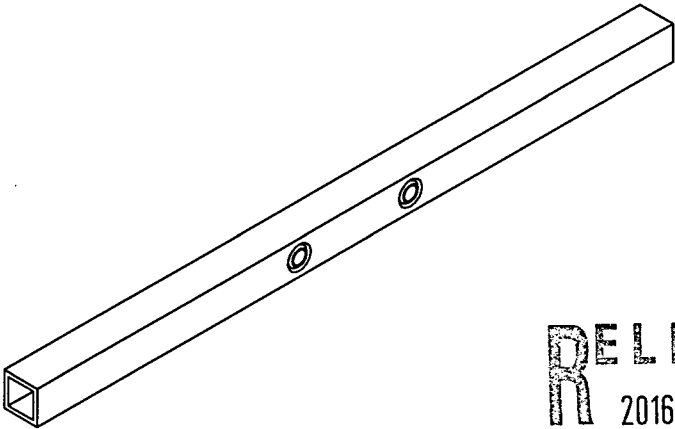
B67-43001-203 SQUARE TUBE



B67-43001-203W SQUARE TUBE WELDMENT

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) SQUARE TUBING
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
PER AMS-QQ-A-200/8 (OR AMS 4160)
REF. DART SPEC. M6061T6TS1.000W0.120
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.81 lbs
- 8) WELDING: PER DART QSI 004



RELEASED
2016-11-09
EWS 16-655

APPROVED

E	ZONE D5 $\phi 0.563$ DIM WAS $\phi 0.453$ REASON: DRAFTING ERROR SEE PAR15-442.	SAD	16.05.02
D	0.120 WALL THICKNESS WAS 0.065, ADD NOTE 8 (WELDING), ADD -203W WELDMENT REASON: FACILITATE MANUFACTURING	DB	14.07.21
C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO PAGE 16 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#09-011.	MB	09.02.19
REV.	DESCRIPTION	BY	DATE
DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	MB	DRAWING NO.	REV. E
MFG. APPR.	DD	B67-43001-203	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	N/A	SQUARE TUBE	NTS
DATE	16.05.02	COPYRIGHT © 1995 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	